



# TECHNICAL BULLETIN

## Shrink Sleeve Seam Sealing & Shrinking Instructions

### Tools You Will Need For Assembly

- Cutting Board
- Exacto Knife
- Seam Sealing Pen or Cyanoacrylate Adhesive
- Steel Straight Edge
- Scotch Tape
- Blue Tape

Page 1 of 2

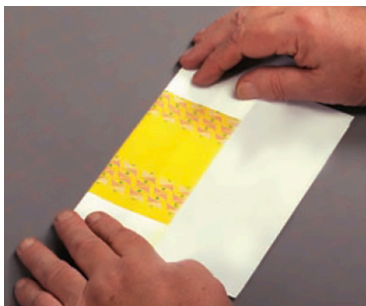
**1.**

Fold over opposite edge to middle of the shrink sleeve. Be sure edges are parallel.



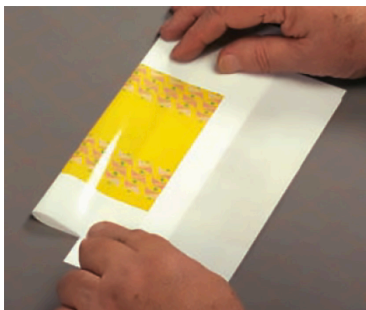
**2.**

Flatten edge of fold by creasing with finger.



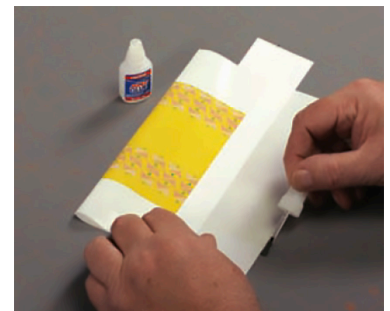
**3.**

Place a strip of bond paper under edge of seam. This prevents seam adhesive from a tacking image.



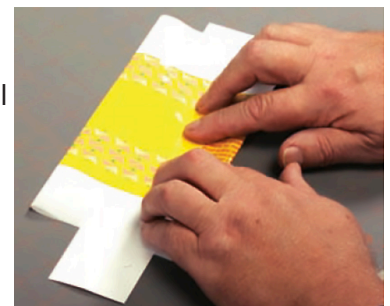
**4.**

Apply an even amount of Seam Sealing Adhesive to clear area of sleeve.



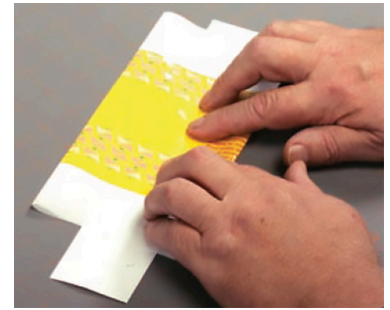
**5.**

Fold over seam and seal seam. Be sure seam seals by running your finger across seam. Allow a few seconds for the seam to dry.



**6.**

Trim top and bottom of shrink sleeve.





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## Shrink Sleeve Seam Sealing & Shrinking Instructions continued

Page 2 of 2

### 7.

Place the shrink sleeve over the container and shrink by applying even heat with a heat gun or hairdryer. A hot water bath or shrink tunnel will give you the fastest and most consistent shrinking. 200 degrees fahrenheit is a good heat setting.

